

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.55220ZN	L.21/00322/25 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5,5X22		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,82-7,86	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		8,76-8,85	10	0
HEAD THICKNESS	5,15	5,45	5,30-5,40	10	0
WASHER DIAMETER	10,00	11,00	10,06-10,45	10	0
WASHER THICKNESS	1,00 MIN.		1,05-1,10	10	0
FIRST FULL THREAD UNDER HEAD	1,80 MAX		1,69-1,80	10	0
MAJOR DIAMETER	5,28	4,46	5,37-5,41	10	0
MINOR DIAMETER	4,08		3,99-4,04	10	0
PITCH	1,81		1,80-1,81	10	0
THREAD ANGLE	60°		56°-57°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,80 MAX		4,56-4,64	10	0
DRILLING POINT LENGHT #2	7,75		8,35-8,60	10	0
TOTAL LENGHT	21,00	23,00	21,45-21,68	10	0
TORSION	102KGF-CM MIN.		145-150	10	0
DRILLING TIME	11 SEC MAX		3,8-4,3	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°JV039	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	77	19	2	5	1	1	2	1	30	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50